

DW#	UM-QC02f			ZDX - DFL - 17/QC(CT/FT)								Revision Record			
Nominal Length	L (mm)	S (mm)		Indented Mark								Date	Dim/Spec.	Old	New
15mm	14.10~15	Full													
16mm	15.10~16	Full													
20mm	18.95~20	Full													
25mm	23.95~25	Full													
30mm	28.95~30	Full													
35mm	33.75~35	Full													
40mm	38.75~40	Full													
45mm	43.75~45	Full													
50mm	48.75~50	Full													
50mm	48.75~50	30±1.5													
60mm	58.5~60	36±1.5													
70mm	68.5~70	42±1.5													
80mm	78.5~80	50±1.5													
90mm	88.25~90	60±1.5													
100mm	98.25~100	60±1.5													
120mm	118~120	68±1.5													
140mm	138~140	68±1.5													

SIZE MM	A	M	Gauge		Ht	d	D	P		Wire	kgf.cm
			POZI	Q				CHCT	CHFT		
M2.5	5.00	Ref.	#1	1.75	2.40	1.65	2.50	-	1.10	1.85	8
	4.70	2.80		1.50	2.00	1.45	2.25				
M3.0	6.00	Ref.	#1	2.01	2.80	2.00	3.00	1.50	-	2.15	16
	5.60	3.20		1.70	2.40	1.80	2.80				
M3.5	7.00	Ref.	#2	2.31	3.20	2.30	3.50	1.80	-	2.45	22
	6.60	4.20		2.05	2.80	2.10	3.30				
M4.0	8.00	Ref.	#2	2.92	3.70	2.60	4.00	2.00	-	2.80	33
	7.50	4.80		2.51	3.30	2.35	3.75				
M4.5	9.00	Ref.	#2	3.10	4.20	2.80	4.50	2.20	-	3.20	45
	8.50	5.20		2.60	3.70	2.55	4.25				
M5.0	10.00	Ref.	#2	3.45	4.80	3.10	5.00	2.60	-	3.50	62
	9.50	5.70		3.04	4.30	2.80	4.70				
M6.0	12.00	Ref.	#3	3.84	5.30	3.80	6.00	3.00	-	4.20	108
	11.50	7.00		3.43	4.80	3.50	5.70				

Specifications:
 Material: SAE C1022
 Recess: #1/#2/#3 Deep Pozzi Drive #1/#2/#3
 Head: Double Flat head
 Thread: Chipboard Coarser / Finer+TY17 / Cutter(2cuts) Chipboard
 Hardened: Surface Hardening: HV550~800; Core Hardening: HV320~450
 Bending Angle: > 15° Breaking 15°
 Surface: Yellow Zinc + Wax
 Zinc + Wax

Unit: mm

Customer Approve:	
w/date	
Approved by:	
w/date	
CAD by:	Steven Huang
w/date	2013.11.1
Issued date:	2013.11.1
	month - day - year



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